

Work Order ID 68565

Monday, April 18, 2011 9:44:15 AM



Page 1

Item ID: D3446-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 4/18/2011 Start Qty: 9.00



Cust Item ID:

Required Date: 4/19/2011 Req'd Qty: 9.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

u

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3446

Rev B

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

PICK:

D3446-1 B

D3446-5 B

D3446-7 B

40125
40125
40125

DISASSEMBLE:

9 X D3446-043 B

RETURN PARTS USING ORIGINAL B/N:

D3446-9

D3446-11

D3446-13

USE D3446-13 FOR D3446-041

41001
41001
41001

115

QC- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

RE-IDENTIFY USING NEW B/N

u

11.04.19

11/4/19 *(9)*

11/4/19

(9)

Work Order ID 68565

Monday, April 18, 2011 9:44:15 AM

Page 2

Item ID: D3446-041

Accept

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Revision ID:

Stop

Item Name: Harness Assembly

Start Date: 4/18/2011 Start Qty: 9.00

Cust Item ID:

Required Date: 4/19/2011 Req'd Qty: 9.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

Memo

0.00

Dell 2-702-021
4/24/11

u 4-24-11

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

nlar 4/24/11

u 4-24-11

Picklist Print

Monday, April 18, 2011 9:44:13 AM

Page 1

Work Order ID: 68565

Parent Item: D3446-041

Parent Item Name: Harness Assembly









Start Date: 4/18/2011

Required Date: 4/19/2011

Start Qty: 9.00

Required Qty: 9.00

Comments: IPP A 05.09.01 ☐ New issue ☐ KJ/JLM ☐
IPP Rev:B As per Rev B 06-03-10 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3446-1  Left Buckle Harness		Manufactured	No				Each	16.0000		9			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				MEZZ				16					
					42140			16					
D3446-13  Right Buckle Harness		Manufactured	No				Each	0.0000		9	41001		
D3446-5  Left Shoulder Harness		Manufactured	No				Each	4.0000		9			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST267				4					
					30130			1					
					31469			3					
D3446-7  Right Shoulder Harness		Manufactured	No				Each	3.0000		9			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST267				3					
					30130			1					
					31469			2					

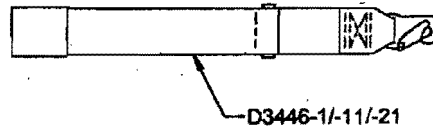
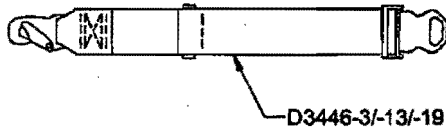
DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702-1 REV. A,
IIN-D412-702 REV. E OR EARLIER APPROVED REVISION,
AND ICA-D412-702 REV. 4 OR EARLIER APPROVED REVISION
REF. TCCA STC: SH04-7
REF. FAA STC: SR01997NY
REF. EASA STC: EASA.IM.R.S.00710

ON DXXX-702-021/-023/-023/-027/-029/-035 SHOULDER HARNESS KITS USING D3446-041/-043/-045 HARNESS ASSEMBLIES:

- P/N'S D3446-1/-11/-21 ARE ALL EQUIVALENT AND INTERCHANGEABLE;
- P/N'S D3446-3/-13/-19 ARE ALL EQUIVALENT AND INTERCHANGEABLE.

THEREFORE, IT IS POSSIBLE FOR LAPBELT SUBCOMPONENTS OF A D3446-041 HARNESS TO BE LABELLED AS D3446-043/-045, THE LAPBELT SUBCOMPONENTS OF A D3446-043 HARNESS TO BE LABELLED AS D3446-041/-045, AND THE LAPBELT SUBCOMPONENTS OF A D3446-045 HARNESS TO BE LABELLED AS D3446-041/-043.



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01



APPROVED

BY:
D. SHEPHERD (DE # 02)

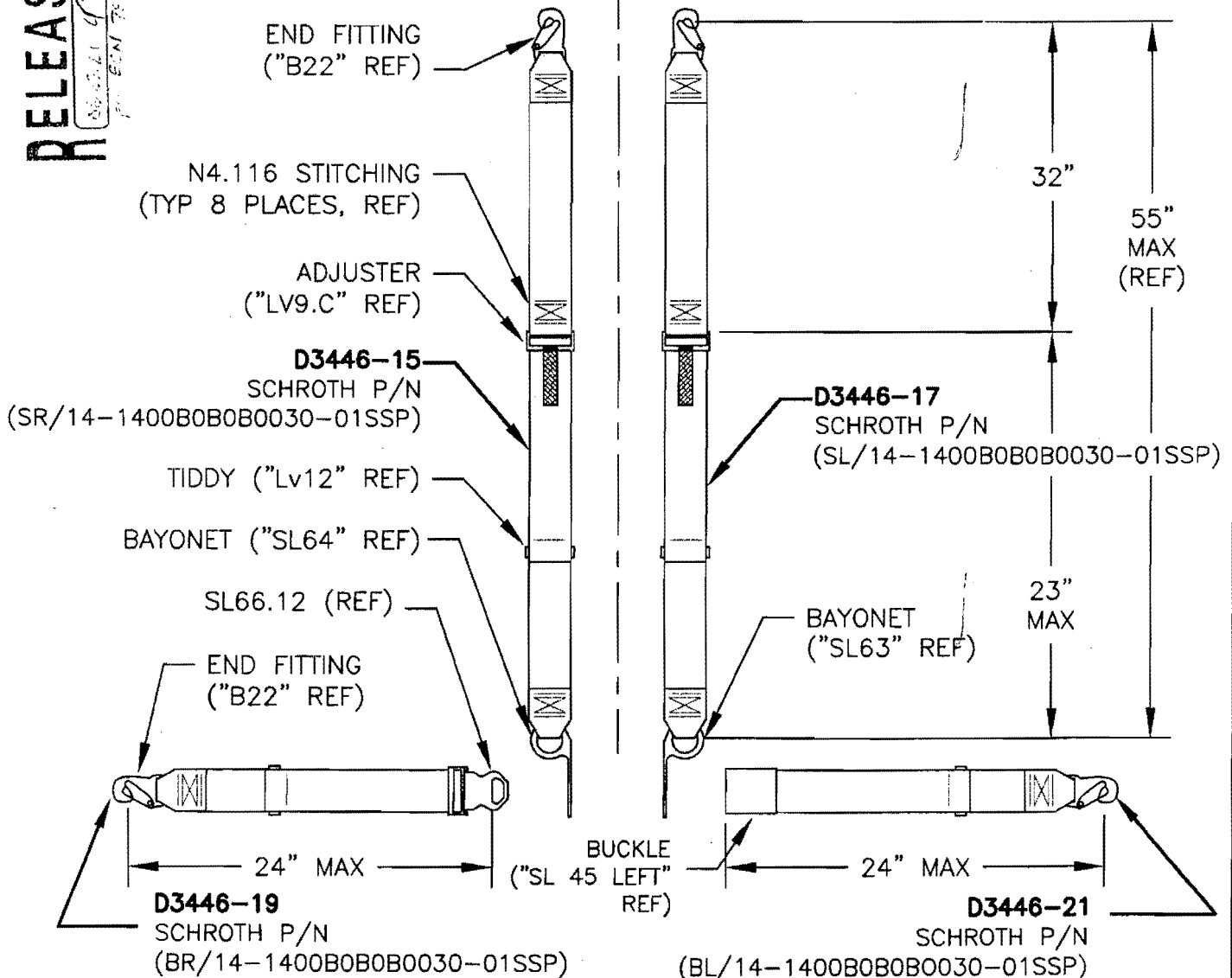
DATE: MARCH 4, 2011
CERT. NO.: SH04-7
ISSUE NO.: 3

A	NEW ISSUE	MB	11.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	 DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	DRAWING NO. DSI 9547 REV. A SHEET 1 OF 1 SCALE PART INTERCHANGEABILITY NTS	
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.	DATE 11.03.04		
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CHECKED 	APPROVED 	DRAWING NO. D3446	REV. B SHEET 3 OF 3
DATE 06.01.16	TITLE HARNESS ASSEMBLY		SCALE NTS

SPECIFICATION CONTROL DRAWING



D3446-045 HARNESS ASSEMBLY

- DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114
LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS:
"DART AEROSPACE LTD. P/N D3446-045". USE LAMINATED TAGS.
- PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
P/N: 14-1400B0B0B0030-01SSP

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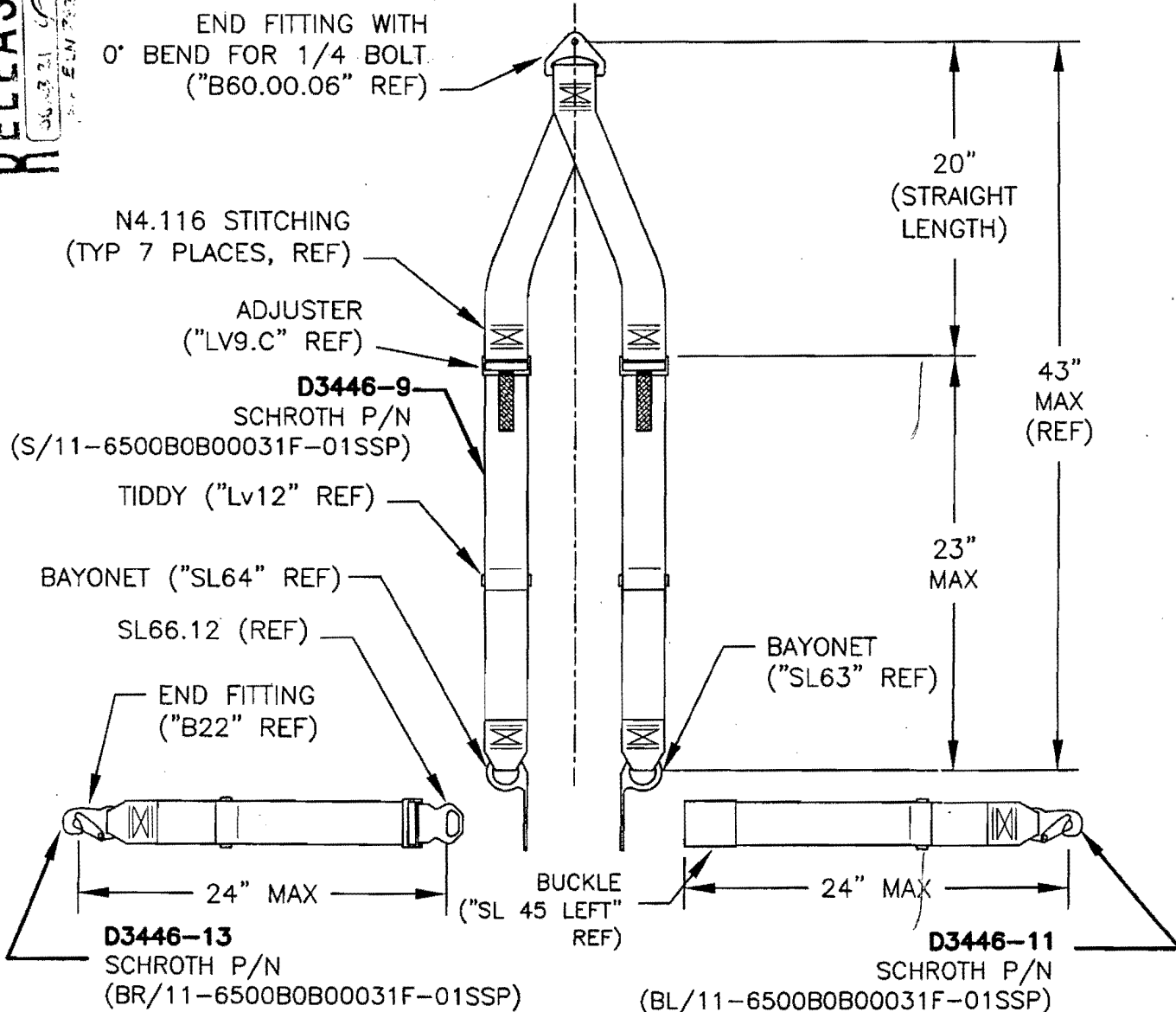
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DATE 06.01.16	TITLE HARNESS ASSEMBLY		SCALE NTS

RELEASED
36321 CP
100 ELM ST

SPECIFICATION CONTROL DRAWING



D3446-043 HARNESS ASSEMBLY

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114 LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3446-043". USE LAMINATED TAGS.
- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
P/N: 11-6500B0B00031F-01SSP

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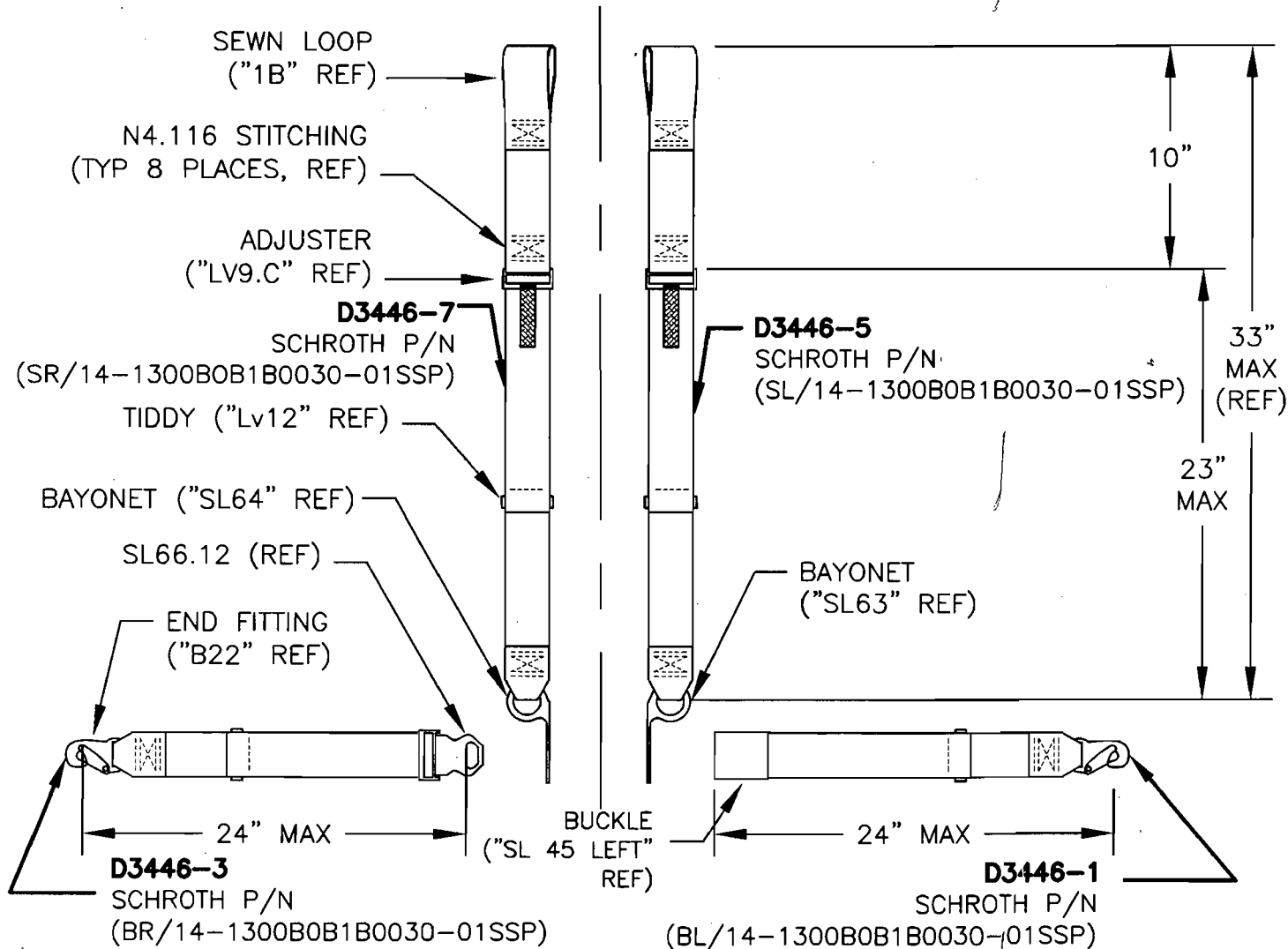
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DATE 06.01.16	TITLE HARNESS ASSEMBLY		SCALE NTS
A	05.08.19	NEW ISSUE	
B	06.01.16	ADD -045	

RELEASED
06-01-16
[Signature]
[Signature]

SPECIFICATION CONTROL DRAWING



D3446-041 HARNESS ASSEMBLY

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER.
TO MEET THE REQUIREMENTS OF TSO-C114.
LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS:
"DART AEROSPACE LTD. P/N D3446-041". USE LAMINATED TAGS.
- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.
P/N: 14-1300B0B1B0030-01SSP

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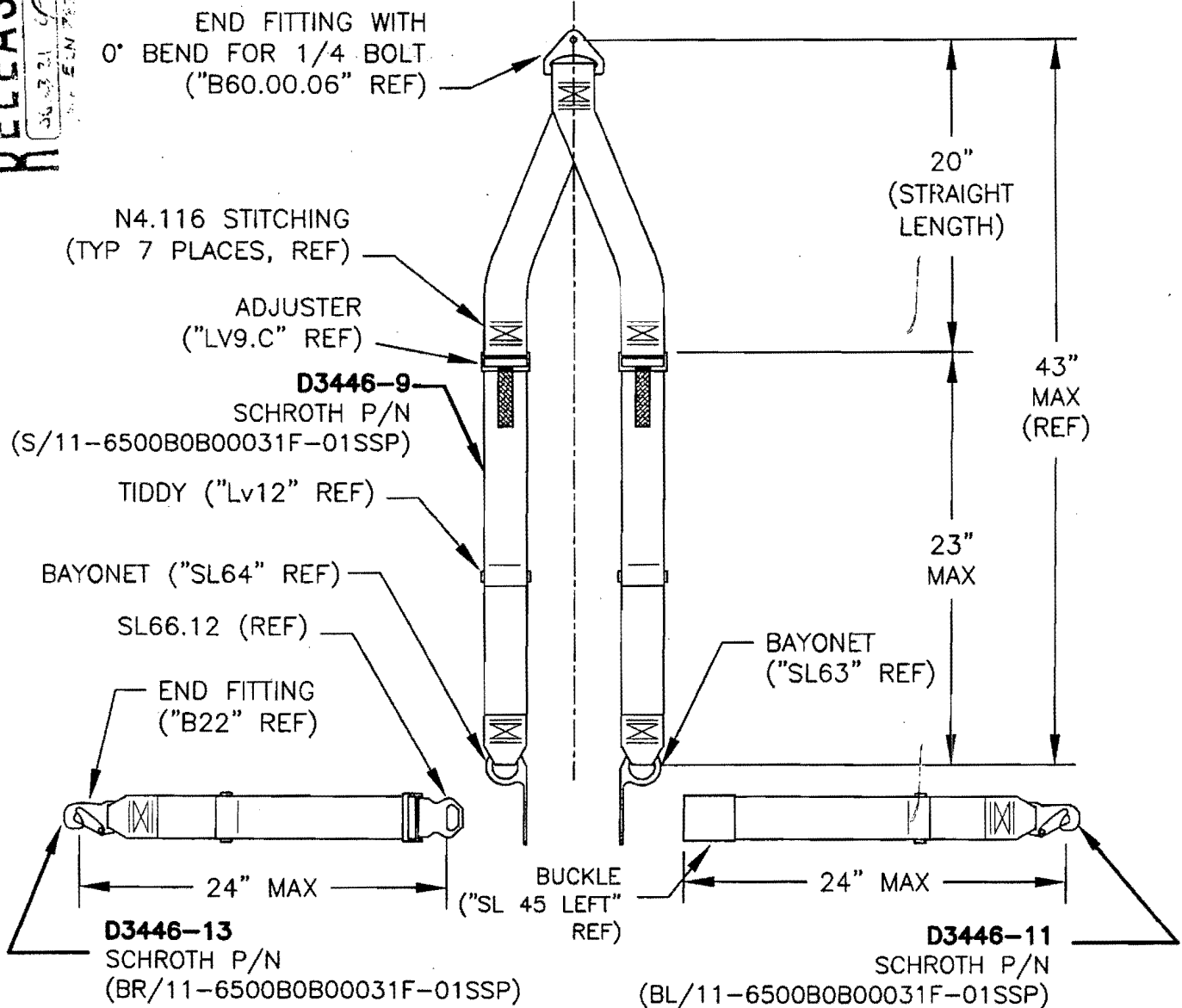
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CHECKED H	APPROVED H	DRAWING NO. D3446	REV. B SHEET 2 OF 3
DATE 06.01.16	TITLE HARNESS ASSEMBLY		SCALE NTS

RELEASED
36 3 21 0
REF EN 72

SPECIFICATION CONTROL DRAWING



D3446-043 HARNESS ASSEMBLY

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114
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